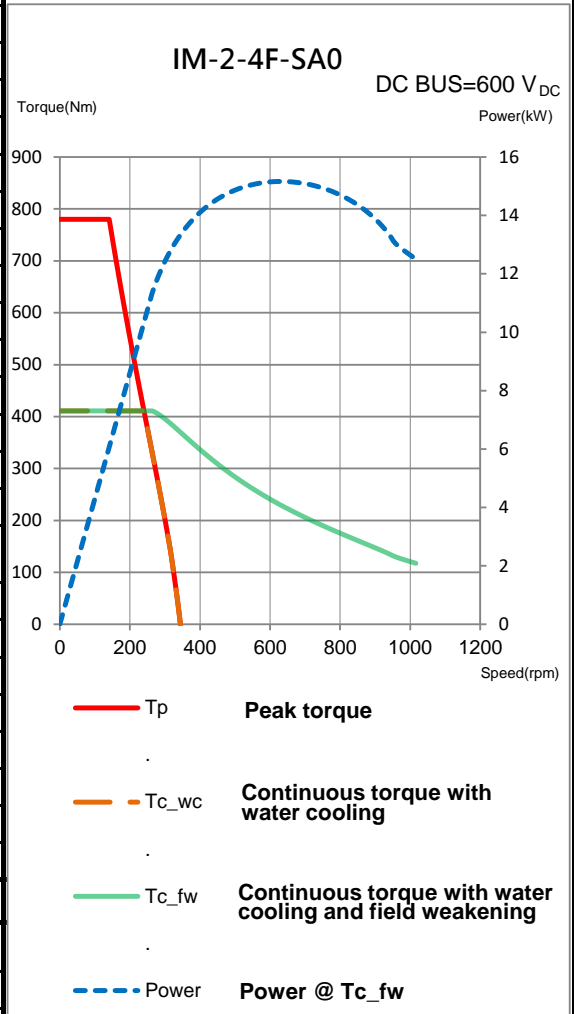


IM-2-4F-SA0

Electrical specifications

Winding code : SA	Symbol	Unit	Field weakening & Water cooling
Continuous torque	T_c	Nm	411
Continuous current	I_c	A_{rms}	24.9
Stall torque	T_s	Nm	336
Stall current	I_s	A_{rms}	19.9
Peak torque(for 1sec.)	T_p	Nm	780
Peak current(for 1sec.)	I_p	A_{rms}	52
Torque constant	K_t	Nm/A_{rms}	18.53
Electrical time constant	T_e	ms	3
Resistance (line to line at 25°C)	R_{25}	Ω	4.5
Inductance (line to line)	L_d / L_q	mH	13.4 / 19.7
Number of poles	2p		40
Back emf constant (line to line)	K_v	$V_{rms}/rad/s$	10.7
Motor constant (at 25°C)	K_m	Nm/\sqrt{W}	7.09
Thermal resistance	R_{th}	K/W	0.025
Thermal sensor			PTC SNM100+SNM130+Pt1000
Max. DC BUS		V_{DC}	750
Inertia of rotor	J	kgm^2	0.071
Thermal time constant	T_{th}	s	62
Max. continuous power dissipation	P_c	W	5905
Max. peak power dissipation	P_p	W	25755
Max. speed(at 600VDC)		rpm	1000
Based speed(at 600VDC)		rpm	263
Rated speed(at 600VDC)		rpm	1000

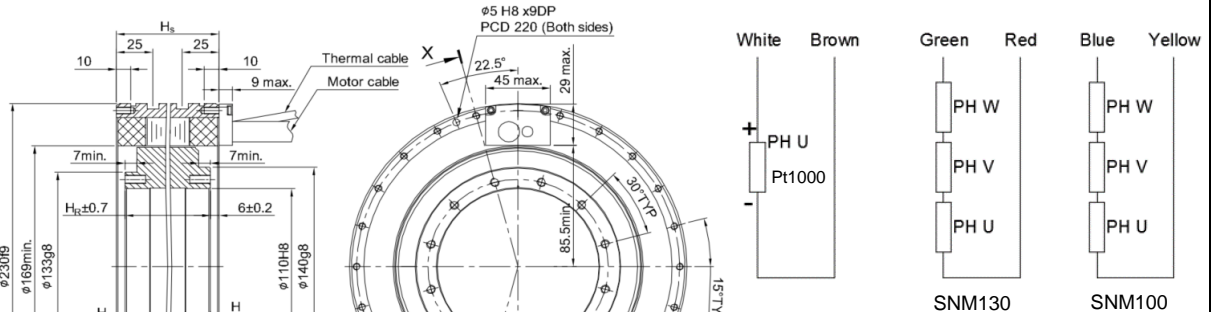
T-N curve



Mechanical specifications

	Symbol	Unit	Field weakening & Water cooling
Mass of rotor	M_r	kg	13.9
Mass of stator	M_s	kg	22.2
Height of stator	H_s	mm	190
Height of rotor	H_r	mm	178
Length of rotor centring fit	H	mm	17
Water temperature difference for P_c	$\Delta\theta$	K	5
Minimum water flow	q	l/min	16.9
Max. pressure drop	Δp	bar	2

Thermal sensor



General tolerance mm	
Nominal dimension	Tolerance
~ 6	±0.1
> 6 ~ 30	±0.2
> 30 ~ 120	±0.3
> 120 ~ 300	±0.4
> 300 ~ 600	±0.5
> 600 ~ 1200	±0.8
> 1200 ~ 2400	±1.0
> 2400	±1.5

Motor wire table	
Color or wire no.	Signal
U/L1	PH U
V/L2	PH V
W/L3	PH W
Green/Yellow	GND

Except dimensions, all the specifications in the table are in ±10% of tolerance

Version: 2.00

This drawing is only for reference, detail dimensions please refer to approval drawing.

Date: 2020/10/23